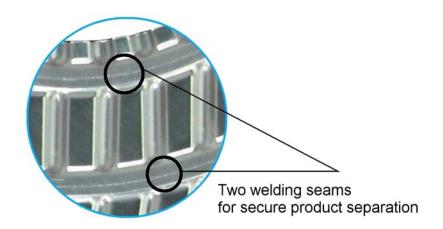


SIGMA**DUAL**MODULEWELDED
PLATE HEAT
EXCHANGER

API Heat Transfer

PERFORMANCE IS EVERYTHING

SIGMADUAL



- Actually developed SIGMADUAL series with pair-wise welded plate modules for thermal treatment of sophisticated media.
- The product side is sealed by laser-weldings around the flow channels and with ring gaskets in the port areas.
- The flow channels of the service side are sealed by elastomere gaskets, whereas the ports are laser-welded.
- Increased operating safety by double welding for product separation.
- The modular construction ensures a high flexibility.
 Adjustments to modified operating parameters can easily performed by changing or adding of SIGMADUAL modules.
- The applications of SIGMA**DUAL** are in all industries, especially in the process and refrigeration industries.
- All current plate and gasket materials are available e.g. NBR, EPDM, FKM etc.
- Plate heat exchangers with SIGMADUAL plates can be delivered according to PED or ASME Sec. III Div. 1 UG-11(c).

The following plate sizes are available:

	port size	Max. Operating Pressure / MAWP			Designtemperature	
		stainless steel	nickel based alloys	titanium alloys	min.	max.
	[in]	[psig]	[psig]	[psig]	[°F]	[°F]
SIGMA DUAL M 25	4	450	400	375	-22	390
SIGMA DUAL M 35	4	450	400	375	-22	390
SIGMA DUAL M106	8	450	400	375	-22	390
SIGMA DUAL M136	8	450	400	375	-22	390
SIGMA DUAL M156	14	450	400	375	-22	390
SIGMA DUAL M229	14	450	400	375	-22	390



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